

## **REMORA®** First Complete module for Refrigerant Leak Detection D55334 Rev & dated 27/02/2024



- Oleophobic filter and oil spray cover ensuring maximum protection against dust and contamination
- NDIR gas detection: no false alarm, no regular routine
- 15+ years of expected lifetime
- Over 30 different refrigerant gases available
- Supplied ready-to-use with a sensor configured and pre-calibrated from NET detection range
- Easy integration with 4-20mA analogue output and MODBUS protocol on RS-485
  - Customizable interface (PokaYoka Automotive connector, NET standard connector, Cable)

#### **General Description**

The new REMORA First from NET is a complete, ready to use and cost-effective sensor module aimed at making refrigerant leak detection easy, affordable and effective in any application.

REMORA is based on a glass reinforced, flame retardant IP65 Polyamide enclosure, complete with integrated mounting holes. The gas inlet is protected by an oleophobic filter and an oil spray cover. All this ensures maximum protection against shocks, dust and contamination in any possible environment and application scenario.

REMORA gas detection is based on NET range of NDIR sensors – by a distance, the most complete on the market today, covering over 40 different common refrigerants across multiple platforms and detection ranges. NDIR detection ensures unparalleled gas selectivity, poison immunity, fail safe operation, long term stability and extended lifetime (15+years). The sensing part is microprocessor based, providing a linearized and temperature compensated reading, as well as complete diagnostics information while running constant self-check and self-calibration routines.

NET has now over 10 years of experience in detecting refrigerants with NDIR technology and can offer the best integration support available.

The REMORA module has a high-level interface with industry-standard 4-20mA analogue output and MODBUS protocol on RS-485, as well as local Threshold, Watchdog and fault alarm outputs. The power supply rating is 12...24VDC. The unit can be customized with different interface options, such as PokaYoka Automotive connector, NET standard connector and cable.

All the above makes the Remora sensor an ideal solution for any refrigerant leak detection solutions, from direct integration in HVAC/R equipment such as chillers, rooftop units or heat pumps, to environmental monitoring in cold rooms, machinery rooms or refrigerated transports as well as occupied spaces such as hotel rooms, hospitals or office buildings.

REMORA is undergoing the highest level of certification to ensure best-in-class reliability in Refrigerant Leak detection:

- IEC60335-2-40:2022 Annex LL.
- EN 61508:2010 Parts 1-7, EN 50402:2017 (SIL2).
- ♦ EN 61326 Part 1, EN 50270 (Electromagnetic compatibility).
- EN 60529:1991 (IP protection)

### **Mechanical specifications**



# Wiring scheme



### **Certification details**

Safety Certification	Test report number	Pending			
	Reference standards	IEC60335-2-40:2022 Annex LL			
Safety Integrity Certification	Test report number	Pending			
	Reference standards	EN 61508:2010 Parts 1-7, EN 50402:2017			
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EMC Certification	Test report number	Pending			
	Reference standards	EN 61326 Part 1, EN 50270			
IP Certification	Test report number	Pending			
	Reference standards	EN 60529:1991-10+corr 1993+A1:2000+A2:2003+AC:2016			



## **Product specifications**

	Sensing Element:	NDIR sensor						
General	Operating temperature range	IRNET Pro: $-40 + 60^{\circ}$ C IREF Pro: $-20 + 50^{\circ}$ C (see table at page 3) IREF Lite: $-10 + 50^{\circ}$ C						
	Storage temperature range	-40 +85°C						
	Maximum temperature cycle variations	± 1°C/min						
	Operating humidity range	0-95% non condensing						
	Operating pressure range	800-1200 mBar						
	Enclosure	25% Glass Reinforced, Flame Retardant, Polyamide 66						
	Enclosure Protection	IP65						
	Calibration	Individually calibrated with temperature compensation. Test report supplied.						
	Weight							
	MTBF	> 15 yrs (IR Cource MTTF > 15 years)						
	Sensing method	NDIR						
	Range	ppm; %vol						
	Response time	T <sub>90</sub> <30 seconds						
	Digital to analog error	±2%F.S						
Measurem	Ассигасу	IRNET PRO / IREF PRO: ±1% of FS range for readings below 25% of range ±2% of FS range for readings below 50% of range ±5% of FS range above 50% of range IREF LITE: ±5% of FS range below 50% F.S						
#	Percelution	±7% of FS range above 50% F.S IRNET PRO / IREF PRO: 0.2% of F.S range						
	Resolution	IREF LITE: 0.5% of F.S range						
	Temperature Performance	IRNET PRO / IREF PRO:   ±3% of FS range for readings below 50% of range   ±5% of FS range above 50% of range   IREF LITE:						
	Pressure dependence							
	Power Voltage	Nominal 12-24Vdc						
	Current Consuption @12V	<80 mA Idc						
m	Current Consuption @24V	<40 mA Idc						
Electrical	Warm up time	0 s for full operation @ 25 °C hour for full specification @ 25 °C						
	Max output current	24 mA						
	Output load resistor range	100-350 Ω						
	DC output impedance	30 Ω						



## **Product specifications (continued)**

Signal Output	Analog output	4-20mA					
	Digital communication	Modbus protocol RS485 (Termination resistance of $120\Omega$ normally present)					
	Baud Rate	4800;9600;19200;38400 bps					
		5					

### Available gases

		-		1/ 1/	1/	6	
GAS	ТҮРЕ	CLASS	RANGE / PLATFORM				
			IBEE PBO		IF	EF LITE	IRNET PRO
R-1233zd	HCFO	AI	0-2000ppm		4		
R-1234yf	HFO	ASL	mqq0005-0	%LFL (0-6.2%vol)	0-5000ppm	%LFL (0-6.2%vol)	
R-1234ze	HFO	ASL	0-2000ppm	%LFL (0-5.5%vol)	0-5000ppm	%LFL (0-6.5%vol)	
R-125	HFC	A1	mqq0005-0				
R-134a	HFC	AI	mqq0002-Q		0-5000ppm		
R-143a	HFC	ASL	0-2000pm				
R-152a	нс	A3					%LFL (0-3.7%vol <mark>)</mark>
R-22	HCFC	AI	0-2800ppm	Form			
R-227ea	HFC	Al	0-2000ppm				
R-236fa	HFC	AI			UNDER DE	VELOPMENT	
R-290	HC (Propane)	A3					%LFL (0-2.1%vol)
R-32	HFC	A2L	0-2000pm	%LFL (0-14.4%vol)	0-10000ppm	%LFL (0-14.4%vol)	
R-404a		AI	0-2008ppm		0-5000ppm		
R-407a	HFC	A1	0-2000ppm		7		
R-407c	HFC	AI	/		0-5000ppm		
R-407f	HEC	AI	0-2000ppm				
R-410a	HFC	Al	mqq0005-0		0-10000ppm		
R-417a	HFC	A1	0-2000ppm				
R-422d	HFC	AI	0-2000ppm				



**REMORA®** First

#### Available gases (continued)

GAS	ТҮРЕ	CLASS	RANGE / PLATFORM				
			IRE	F PRO	IB	EF LITE	IRNET PRO
R-448a	HFC / HFO	AI	0-2000ppm		6		
R-449a	HFO	A1	0-2000ppm		0-5000ppm		
R-450a	HFC / HFO	A1	0-2000ppm	A CARLON AND A			
R-452a	HFO	A1	0-2000ppm				
R-4526	HFO	A2L	0-2000ppm	%LFL (0-11.9%vol)		And	
R-454a	HFO	A2L		%LFL (0-6.3%vol)		%LFL (0-6.3%vol)	
R-4546	HFO	ASL	0-2000ppm	%LFL (0-7:7%vol)	7	%LFL (0-7.7%vol)	
R-454c	HFO	ASL	- And	%LFL (8-5.2%vol)		%LFL (0-6.2%vot)	
R-455a	HFO	A2L		%tFL (0-11.8%vol)		%LFL (0-11.8%vol)	
R-507	HFC	AI	0-2000ppm				
R-513a	HFO	AI	2 <b>0-2000ppm</b>		"		
R-514a	HFO	B1				VELOPMENT	
R-600	HC (Butane)	A3					%LFL (0-1.4%vol)
R-600a	HC (IsoButane)	A3		Anna Anna			%LFL (0-1.3%vol)
R-744	C05	AI				₹ Ţ	0-1% - 0-5%vol
R-1270	HC (Propylene)	A3				7	%LFL (0-2.0%val)





#### **Ordering details**

When making an order, we kindly ask our customers to specify the basic physical and electrical properties that are needed for their specific application. This is made through the part number here below. The squared fields of the part number below can be modified according to the options on the right.



#### Warranty and warning

The WARRANTY of the product is 3 years from the purchased date against defects in materials or production. This warranty however is not valid for articles that have been broken, repaired by a third person or not used according to the instructions contained in this document or supplied with the products, related to the storage, installation, operation, maintenance, or servicing of the products.

Recalibration of the sensor will void the calibration warranty

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